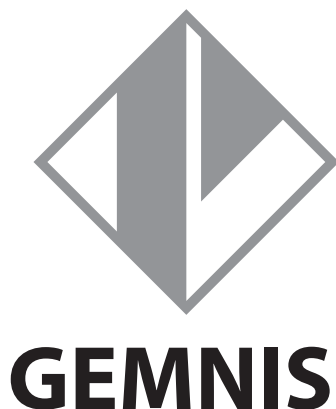


Introduction



A Gemnis series module is a programmable safety device, which allows several safety functions to be carried out simultaneously. This product series has been developed specifically to meet the needs of machinery manufacturers for machines with a low to average number of safety functions. As an indication, these modules can manage small applications which are equivalent to the functions carried out by 3 to 4 traditional electromechanical safety modules, up to circuits with dozens of inputs.

Gemnis series safety modules can implement safety circuits with a safety category of up to "Maximum SIL 3" acc. to EN 62061, PL e and category 4 acc. to EN ISO 13849-1.

The Gemnis series of safety modules has been updated to **version 12** which introduces new functions and improved hardware- and software-level performance. This update considerably increases the application potential of these products.

The **Gemnis Studio** program is a graphic development environment for the creation, simulation and debugging of programs that are uploaded to the corresponding modules of the Gemnis family.

This software is licensed to users wishing to program these modules, subject to prior registration at www.gemnis.com.

You can download the latest **Gemnis Studio** software version (**Gemnis Studio 12**) from the site, which will allow you to program both current, **Gemnis K12**-designated modules, as well as previous ones.

General features of safety modules

Gemnis series modules can manage all of the following safety device types:

- Mechanical safety switches
- Switches with solenoid for guard interlock
- Magnetic safety sensors
- Safety light barriers or optical safety sensors (category 4)
- Safety sensors
- Mushroom buttons for emergency stop
- Rope switches for emergency stop
- Safety mats or safety bumpers with 4-wire technology
- Category IIIA or IIIC two-hand controls
- Safety selector switches
- Enabling devices
- 4-20 mA analogue sensors
- 0-4 kHz frequency signals
- Dual-beam muting systems

These modules are also equipped with functionality allowing you to also implement:

- Safety timers;
- Detection of various types of faults in safety devices or their connections;
- Monitoring of the module's internal temperature limit values;
- Status communication via USB port or the SERIAL function block.

Finally, Gemnis series modules can:

- Manage up to eight different electronic safety outputs or four relay outputs;
- Manage various signalling outputs (not safety-related);
- Status information and data settings via the USB communication port.

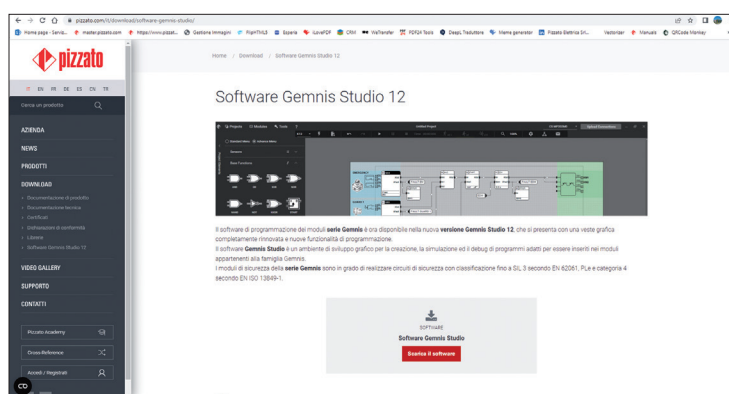
Gemnis design safety modules can implement safety circuits with up to "Maximum SIL 3" acc. to EN ISO 62061, PL e and category 4 acc. to EN ISO 13849-1.



Website

This product line is supported online via the www.gemnis.com website, where you can:

- download the Gemnis Studio installation package (following registration);
- download support files;
- get the most up to date version of the instruction manual;
- get examples and other support information which will be added over time;
- watch videos illustrating Gemnis Studio program operation.



Hardware structure of the modules

Gemis design modules are created with increased flexibility - even at the hardware level. These products are made up of various electronic circuit boards which are sold in various combinations, but which are always contained in a single housing and with one unique product code.

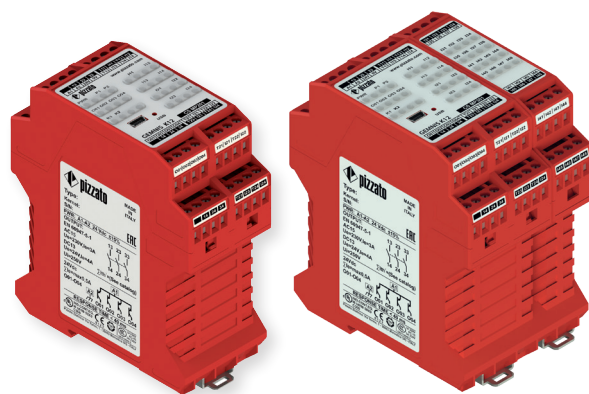
The Gemis series modules have a general redundant and self monitoring type structure, they are controlled by a pair of processors which simultaneously run the application program and constantly monitor their operation and system integrity in parallel.

Each module is supplied in a single housing, of the minimum width required to house the boards which make up the module. 45 mm to 90 mm wide housings are available. The customer does not need to worry therefore about wiring the various parts.

The USB port integrated within the module is used for programming and debugging of the Gemis Studio software module. Once a module is programmed, you can also use the USB port for communicating with a PC installed on the machine, and for the exchange of information relating to the module state.

The main hardware innovations introduced to version 12 by the safety module update are the following:

- ability to manage programs up to 4 times larger;
- new module configurations available (see following table).



Module	Inputs type I	Inputs type J	Inputs type C	Inputs type F	Test signals T	OS safety outputs	O signalling outputs	Port	Width (mm)	Page
CS MP201M0	8	-	-	-	8	3NO	4	USB	45	95
CS MP202M0	16	-	-	-	4	4 PNP	4	USB	45	96
CS MP203M0	12	-	-	-	4	3NO + 1NO	4	USB	45	97
CS MP204M0	12	-	-	-	4	3NO	4	USB	45	98
CS MP205M0	4	4	-	4	4	4 PNP	4	USB	45	99
CS MP206M0	8	-	-	-	4	4 PNP	12	USB	45	100
CS MP207M0	4	-	2	-	4	4 PNP	4	USB	45	101
CS MP208M0	16	-	-	-	4	8 PNP	-	USB	45	102
CS MP301M0	24	-	-	-	8	3NO	4	USB	67,5	103
CS MP302M0	24	-	-	-	12	4 PNP	4	USB	67,5	104
CS MP303M0	32	-	-	-	4	4 PNP	4	USB	67,5	105
CS MP304M0	28	-	-	-	4	3NO + 1NO	4	USB	67,5	106
CS MP305M0	24	-	-	-	4	4 PNP	12	USB	67,5	107
CS MP306M0	20	-	-	-	4	3NO + 1NO	12	USB	67,5	108
CS MP307M0	8	4	2	4	4	4 PNP	4	USB	67,5	109
CS MP308M0	24	-	-	-	4	8 PNP	8	USB	67,5	110
CS MP309M0	32	-	-	-	4	8 PNP	-	USB	67,5	111
CS MP310M0	8	8	-	8	4	4 PNP	4	USB	67,5	112
CS MP311M0	20	-	2	-	4	4 PNP	4	USB	67,5	113
CS MP312M0	16	4	-	4	8	8 PNP	-	USB	67,5	114
CS MP401M0	40	-	-	-	4	4 PNP	12	USB	90	115
CS MP402M0	32	-	-	-	12	8 PNP	8	USB	90	116
CS MP403M0	40	-	-	-	4	8 PNP	8	USB	90	117
CS MP406M0	32	-	-	-	4	4 PNP	20	USB	90	118

I = Digital inputs
J = Digital inputs, decoupled
C = Inputs for 4-20 mA analogue signals
F = Inputs for 0 ... 4 kHz frequency signals

T = Test signals
OS = OSSD safety outputs (PNP)
nn = Relay safety outputs
O = signalling outputs (PNP)

Software Gemnis Studio

Gemis Studio is software designed to allow users to program modules belonging to the Gemnis family. This software has a graphical interface to visually display, in a natural and intuitive way, the assembly of operations that the application program will execute, once loaded to the module. Gemnis Studio allows you to attach supporting information and useful notes to the configuration information, for overall understanding of the program. Gemnis Studio also allows you to check correct application program operation prior to sending it to the module via the simulation.

Finally, Gemnis Studio allows you to carry out monitoring and detection operations, and to graphically represent the state of an active operational device in real time.

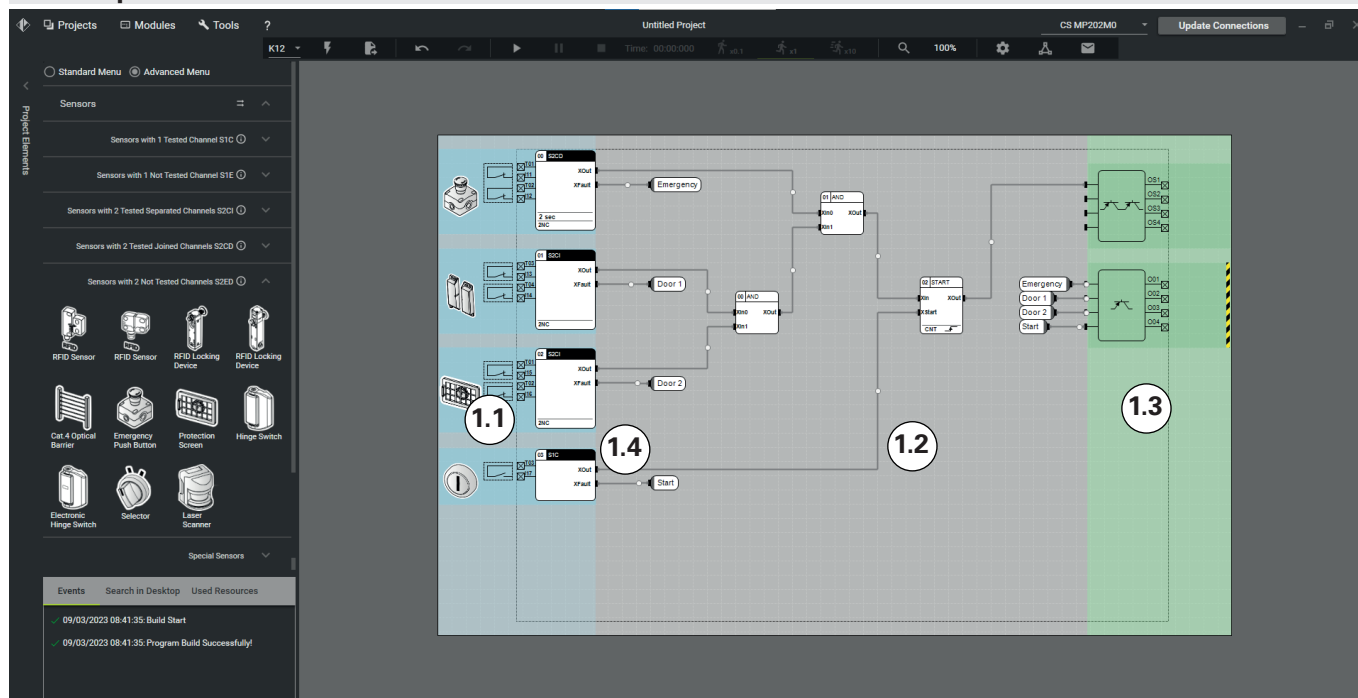
New release 12 available

In the latest version Gemnis Studio 12 the following new features have been introduced:

- Completely updated graphical user interface with collapsible side panels that contain sensors and function blocks as well as the possibility to switch between a light or dark display scheme;
- New remote support management;
- New function blocks for performing mathematical functions that are very useful for applications with frequency inputs for speed control or with current inputs for analogue sensors;
- Option of disabling the test pulses of the PNP safety outputs.



Desktop



The Gemnis Studio software has been designed with the objective of making Gemnis series module operation as immediate and visual as possible. With this aim, we decided to create a work environment – the Desktop – where, as far as possible, the user can amass all the information required to actually “view” and not just “imagine” the behaviour of the project under development. This is the reason we have made room for graphical object representations, of the physical characteristics of the module in use, and immediate interaction, by means of simulation, with the created program.

The desktop is the main user work area, the zone where the flow and processing to be applied to the data detected by the module are defined using the graphical program interface.

The desktop is divided into three parts:

- 1.1) the sensor zone
- 1.2) the functional block zone
- 1.3) the output zone

In the sensor zone (1.1) the user indicates the external device types connected to the module terminals, and all the parameters needed to define them.

In the output zone (1.3) all the output devices present in the selected module (relays, transistors etc.) are immediately shown.

In the function block zone (1.2) the user will enter all the logical functions needed to process the flow of data coming from the sensors, and will proceed to make the connections to transfer this data between the objects in the desktop and finally to the outputs.

The desktop includes a dotted box (1.4) which represents the area “occupied by the module”, or, everything enclosed within the physical module, from terminals to code. The area outside this box, meanwhile, is occupied by images of the physical devices external to the module (switches, buttons, etc.), illustrating their expected internal structure and any description.

At the user’s request, the desktop content is compiled and, provided there are no errors, it is translated into the application program. If a module is connected to the computer, you can immediately transfer the application program to it, and thereby check its effective operation in the field.

Otherwise it is possible to simulate application program operation directly on the desktop, by interacting with the sensors and evaluating their effects graphically.

Project

The collection of information required to configure a module and describe its activities is called a “Project”. Using Gemnis Studio, the user can assemble the textual and graphical information required to elaborate and comment the functions which will be carried out by the program, once installed on a Gemnis line module.

Printing

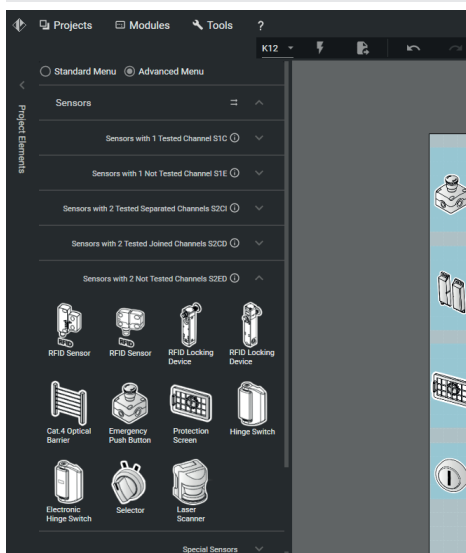
Gemis Studio can generate a Connection Report, which includes all connections to the module terminals, and a user Program Report, allowing you to print the Application Program.

Password

The password gives the option of protecting a module’s interaction capacity, and the ability to modify the project file.



Sensors



The sensor zone indicates the external device types which can be connected to the module terminals, and all the parameters needed to define them.

Each sensor created displays a view of the internal contact configuration and of how the contacts are connected to the module terminals, a box with the associated safety function, and the parameters selected for the function.

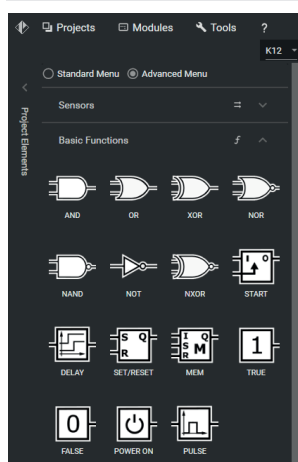
From the sensor panel, you can select a sensor using the mouse and drag it into the dedicated desktop area.

A full list of the available sensors is shown on the side.

Sensor list

Sensor type	Diagram	Examples
Sensor with 1 not testable channel		
Sensor with 2 not testable channels, with interdependent signals		
Sensor with 1 tested channel		
Sensor with 2 independent tested channels		
Sensor with 2 dependent tested channels		
Sensor with 2 always-closed tested channels, short circuit permitted between the channels		
Sensor with 2 tested channels which can be crossed		
Sensor with 2 tested channels which cannot be crossed		
Sensor with 2 to 8 tested channels which cannot be crossed and which may only be active one at a time		
Sensor with 2 tested channels which cannot be crossed and which must follow a very precise activation/deactivation sequence made up of three states: rest, work, stop		
Dual temperature sensor integrated in module		
Monitoring of a pair of analogue sensors with 4-20 mA output in both 2-wire and 3-wire versions		
Monitoring of a pair of signals with frequencies up to 4 KHz		

Function blocks



The function blocks represent all the logic functions required to process the data flow between sensors and outputs.

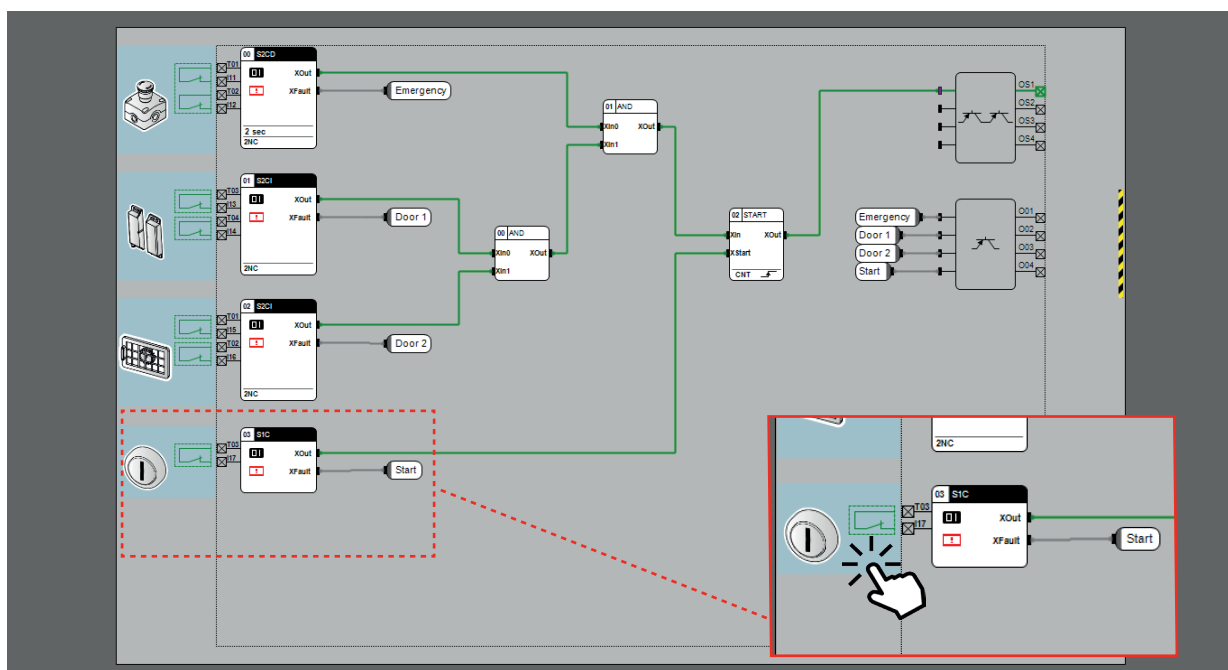
From the function block panel, a block can be selected using the mouse and dragged into the dedicated desktop area.

A full list of the available function blocks is shown on the side.

List of available function blocks

AND Basic Boolean function	POWER ON Active signal at first execution cycle	COUNTER Pulse counter	MUL Mathematical multiplication function
OR Basic Boolean function	PULSE Returns a signal of type Delay Off on the preselected input edge	TRIGGER Detects the edge, either rising or falling, of an input signal	EDM External device monitoring
XOR Basic Boolean function	CLOCK Generates pulses at pre-established fixed intervals	FILTER Filters a signal from interference for a duration lower than set time	SERIAL Dialogue between safety module and external PLC to monitor the state of sensors, logic blocks or general inputs connected to the module
NOR Basic Boolean function	ERROR Puts the module into Error State	LDC Upstream function block for monitoring of a door-locking system	SUM Calculates the mathematical addition between two values
NAND Basic Boolean function	LKTBL Conversion table between data of the same type	WAVE Generates a waveform with variable period and ON time	ADIFF Calculates the mathematical absolute difference between two values
NOT Basic Boolean function	GEQ/EQU/LEQ Carries out a numerical comparison between two values of type B or W and displays the result in Boolean format (X)	MUTE2 Upstream function block for monitoring of a 2-beam muting system	AVG Calculates the mathematical average between two values
NXOR Basic Boolean function	MESSAGE Transmits a message on the USB and COM ports	WTOB Converts data from W format to B format	BTST Sends the value of the bit in the position predetermined by the input data to the XOut output bit
START Control function	COUNTER Pulse counter	TRUE / FALSE Basic Boolean function	
MEM Generic memory function			
DELAY Returns a signal of type Delay Off or Delay On			
SET/RESET Basic logical memory function			

Simulation



Gemis Studio is equipped with a useful simulation environment, which allows you to carry out tests on your application program under development and check its correct operation before you install it in a module. To run an application program simulation during the development phase, simply press the Start button on the toolbar at the top of the desktop. If the application program cannot be compiled, the simulation will not run. Upon start of the simulation phase, the desktop and the way you interact with it change. During this phase you can simulate module operation by interacting with the sensors and simulating real world conditions or operations. Clicking on the sensors will make them execute, in sequence, the standard events for each sensor. Each of these interactions modifies the state of the sensor output variables which, via the connectors, will become the input variables of the function blocks, which will evaluate them and so on, until the data arrives at the outputs that will or will not activate. This simulates exactly what will happen in the module.

Transmission of the information via the connectors is visible via colour change of the connectors.

Monitor



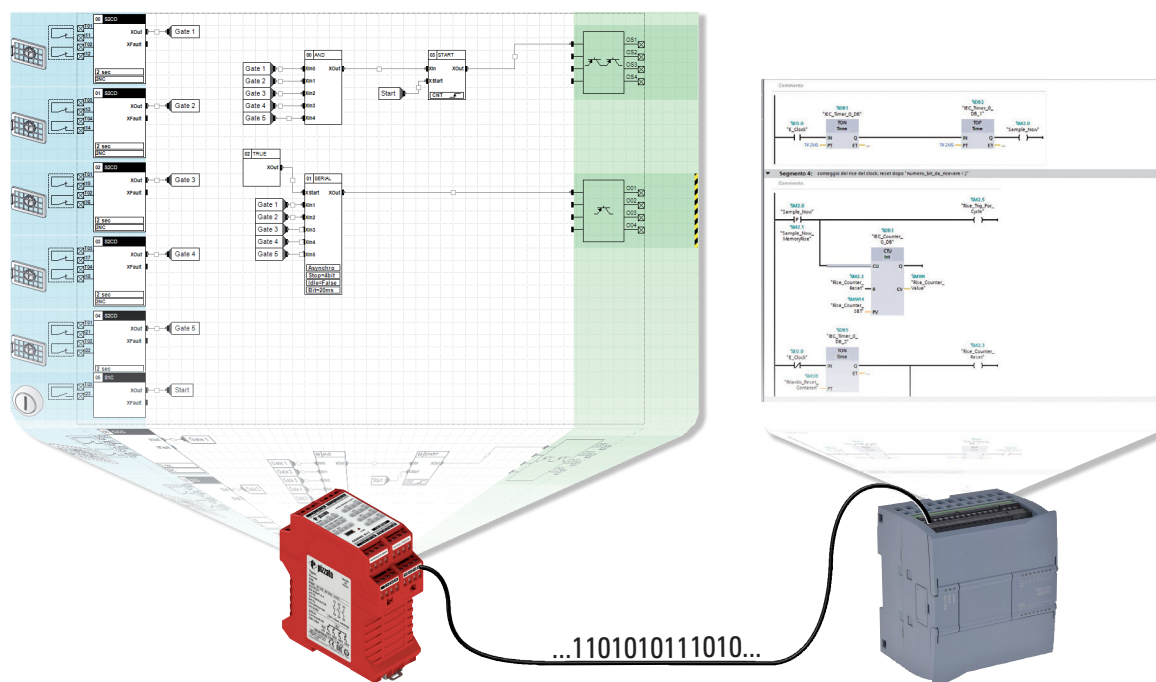
You can monitor operation of one or more Gemnis modules in real time using the Monitor function.

You can observe the overall operation state of the module and various data relating to the program being executed, including a list of most recently saved programs. The execution status of the program as well as the status of the module inputs and outputs can be viewed in real time. In Gemnis Studio 12 the video data update has been made faster and graphical pan & zoom functions are also available for the analysis of large projects.



SERIAL function block

With the SERIAL function block it is therefore possible to export "bit" type information from a Gemnis safety module (typically the open or closed state of the guard, but also the locked or unlocked state of the guard, or results of logical combinations between other GEMNIS STUDIO function blocks) using a maximum of 2 cables and 2 module outputs.



Transmission parameters

The function block allows a wide range of transmission parameters to be set:

- number of bits to be transmitted (2 to 32): any digital signal, including function block-outputs;
- 2 types of transmission: synchronous (uses two outputs: signal and clock) or asynchronous (one self-synchronizing output, bit with Manchester coding);
- adjustable bit duration from 10 to 500 ms;
- IDLE status of the output cable (0, 1);
- number of fill bits between two consecutive transmissions (2 to 10);
- max. transmission speed: 100 bit/s in synchronous transmission, 50 bit/s in asynchronous transmission.

Advantages for the user

- The new SERIAL function block can be **used on all Gemnis modules**, even on previously purchased ones;
- **No hardware upgrade costs**;
- Simply download the latest **release of Gemnis Studio 12.5.1.0**;
- Less outputs occupied in the module: 1 single output for transmitting up to 32 bits;
- Less wiring: only 1 or 2 wires required;
- No need for a PC with USB connection to the safety module;
- The pulse sequence can be decoded with any type of PLC.

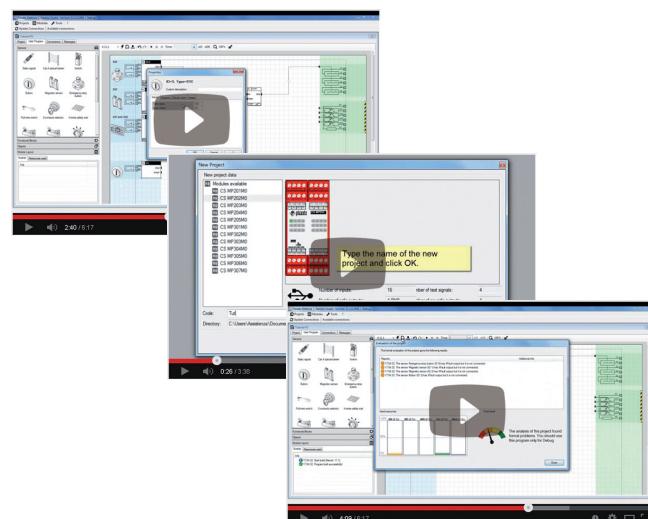
Technical support

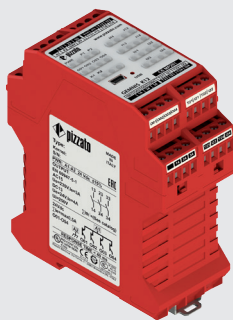
Pizzato Elettrica provides technical support free of charge to users who have registered on the website and downloaded Gemnis Studio. The information requested must be relevant to the functionality of the module. We do not provide a consulting service based on the customer's application.



Online support

The site www.gemis.com contains video tutorials illustrating Gemnis Studio program operation.





Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 075157 0032

UL approval: E131787

CCC approval: 2024010305656748

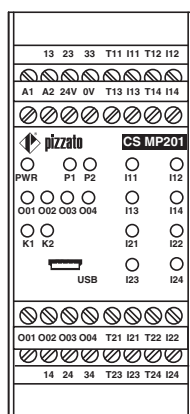
TÜV SÜD approval: Z10 075157 0031

EAC approval: RU Д-IT.PA07.B.37848/24

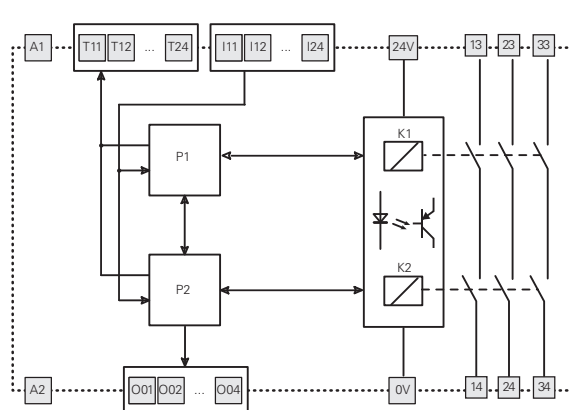
General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	135	
PFH _D	1.44E-09	
Mission time	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	8	119 6)
Test outputs (Tx)	8	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Safety relay circuits	3NO	120 14)

Pin assignment



Internal wiring diagram



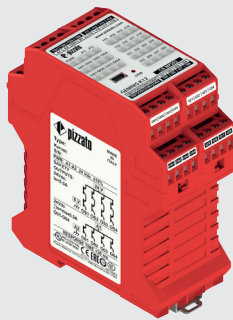
Code structure

CS MP201M0

Connection type

M Connector with screw terminals

X Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
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- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



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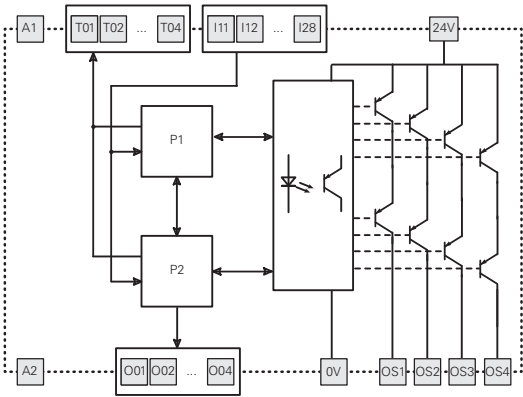
Pin assignment

T01	T02	T03	T04	I11	I12	I13	I14
A1	A2	24V	0V	I15	I16	I17	I18
PWR	P1	P2	I11	I12	I13	I14	
O01	O02	O03	O04	I15	I16	I17	I18
OS1	OS2	OS3	OS4	I21	I22	I23	I24
USB	I25	I26	I27	I28			
O01	O02	O03	O04	I21	I22	I23	I24
OS1	OS2	OS3	OS4	I25	I26	I27	I28

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	614	
PFH _D	1.32E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	16	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)

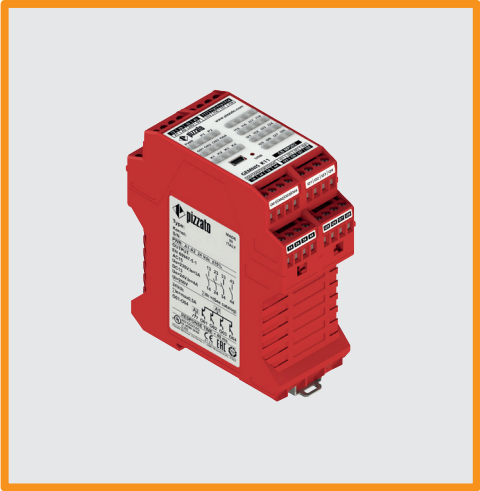
Internal wiring diagram



Code structure

CS MP202M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

EC type examination certificate: M6A 075157 0032
 UL approval: E131787
 CCC approval: 2024010305656748
 TÜV SÜD approval: Z10 075157 0031
 EAC approval: RU Д-IT.PA07.B.37848/24

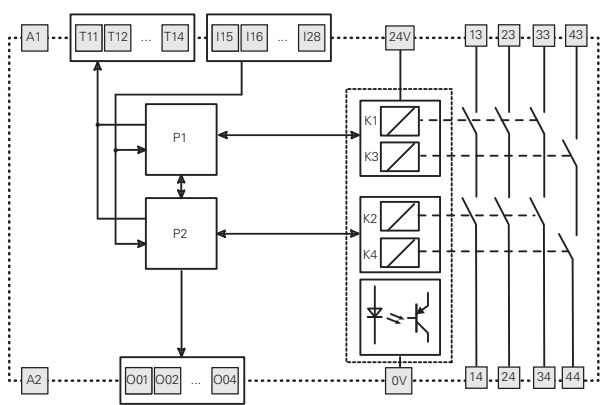
Pin assignment

13	23	33	43	T11	T12	T13	T14
A1	A2	24V	0V	I15	I16	I17	I18
CS MP203							
PWR	P1	P2					
O01	O02	O03	O04	I15	I16	I17	I18
K1	K2	K3	K4	I21	I22	I23	I24
USB	I25	I26	I27	I28			
O01	O02	O03	O04	I21	I22	I23	I24
14	24	34	44	I25	I26	I27	I28

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	103	
PFH _D	1.61E-09	
Mission time	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	12	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Safety relay circuits	3NO+1NO	120 14)

Internal wiring diagram

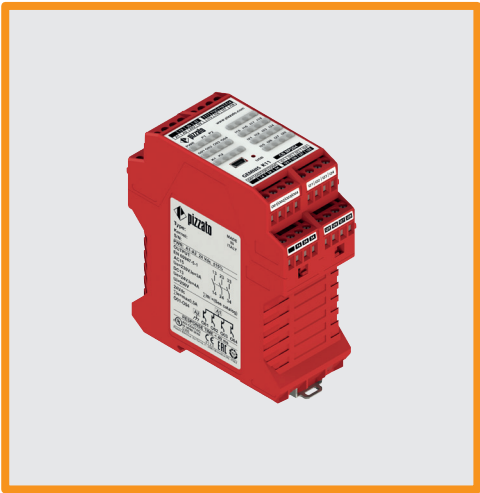


Code structure

CS MP203M0

Connection type

- M** Connector with screw terminals
X Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

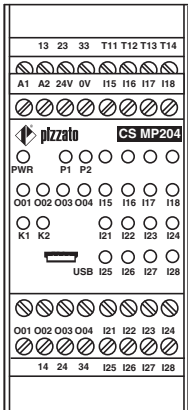
Quality marks:

CE 0 1 2 3 c UL US CCC TÜV SÜD EAC UK CA
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UL approval: E131787
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TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

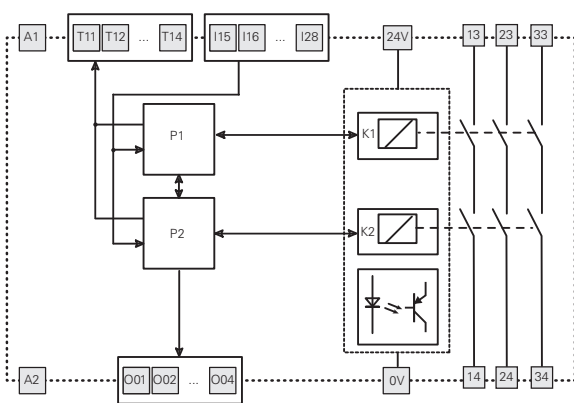
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"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	134	
PFH _D	1.52E-09	
Mission time	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
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Safety relay circuits	3NO	120 14)

Pin assignment



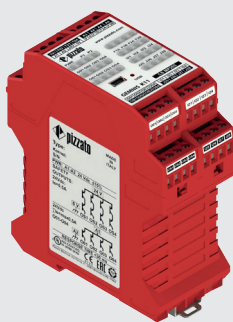
Internal wiring diagram



Code structure

CS MP204M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate:M6A 075157 0032

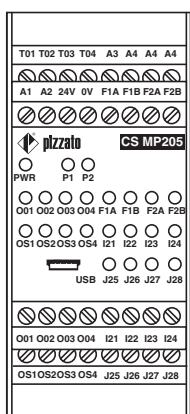
UL approval: E131787

CCC approval: 2024010305656748

TÜV SÜD approval: Z10 075157 0031

EAC approval: RU Д-IT.PA07.B.37848/24

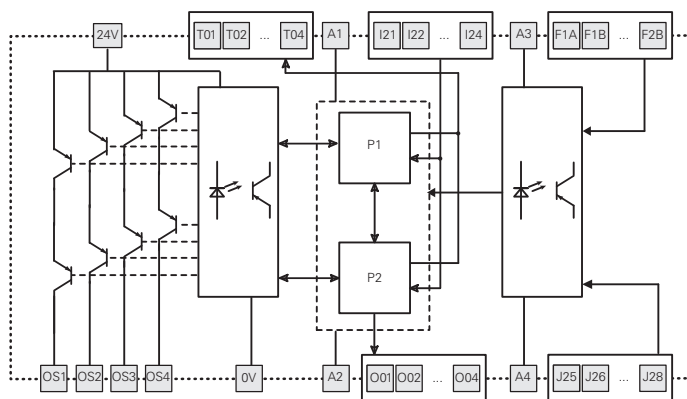
Pin assignment



General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	373	
PFH _D	2.19E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemnis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	4	119 6)
Decoupled digital inputs (Jx)	4	119 7)
Inputs for frequency signals from 0 to 4 kHz (Fx)	4	120 9)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)

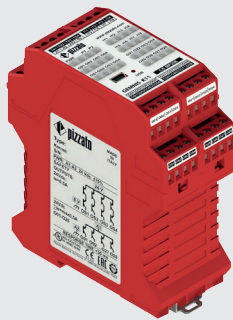
Internal wiring diagram



Code structure

CS MP205M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



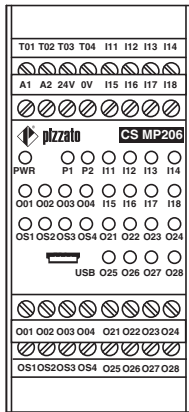
Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

CE 0123 cUL US CCC TÜV SÜD EAC UK CA
EC type examination certificate: M6A 075157 0032
UL approval: E131787
CCC approval: 2024010305656748
TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

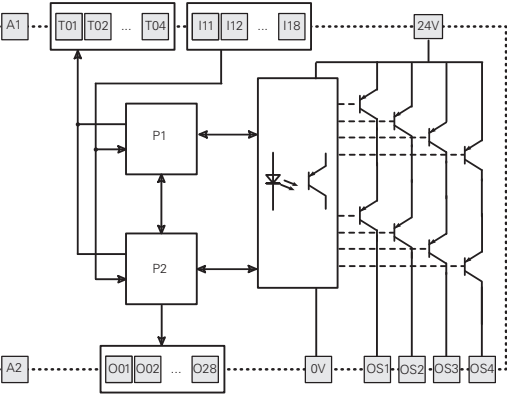
Pin assignment



General data

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"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	3314	
PFH _D	1.09E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	8	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	12	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)

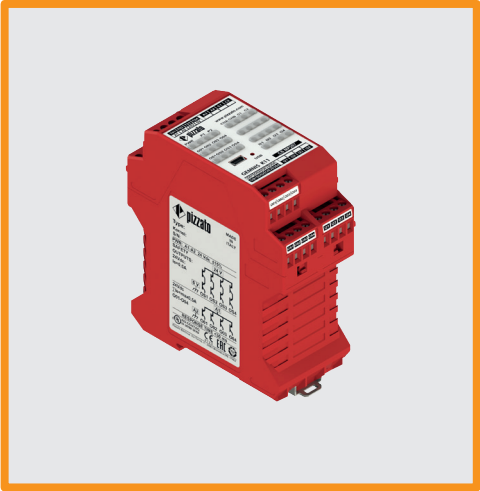
Internal wiring diagram



Code structure

CS MP206M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



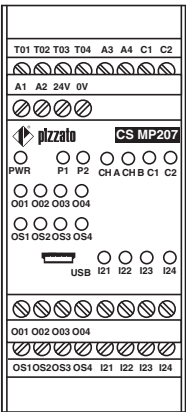
Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

EC type examination certificate: M6A 075157 0032
 UL approval: E131787
 CCC approval: 2024010305656748
 TÜV SÜD approval: Z10 075157 0031
 EAC approval: RU Д-IT.PA07.B.37848/24

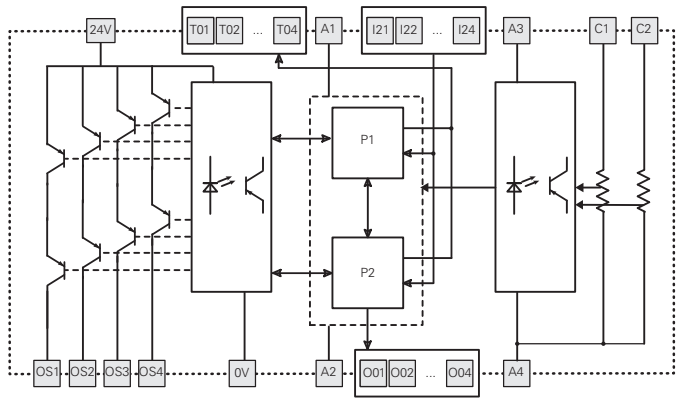
Pin assignment



General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	431	
PFH _D	7.08E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	4	119 6)
Inputs for 4-20 mA analogue signals (Cx)	2	119 8)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)

Internal wiring diagram

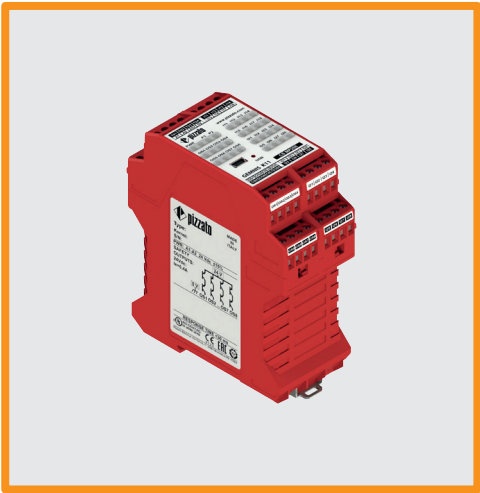


Code structure

CS MP207M0

Connection type

- M** Connector with screw terminals
X Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

CE

0 1 2 3

c

UL

US

CCC

TUV

SUD

EAC

UK

CA

EC type examination certificate:M6A 075157 0032

UL approval: E131787

CCC approval: 2024010305656748

TÜV SÜD approval: Z10 075157 0031

EAC approval: RU Д-IT.PA07.B.37848/24

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	633	
PFH _D	7.02E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x45x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	16	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor safety output circuits (OSx)	8 PNP	120 13)

Pin assignment

Internal wiring diagram

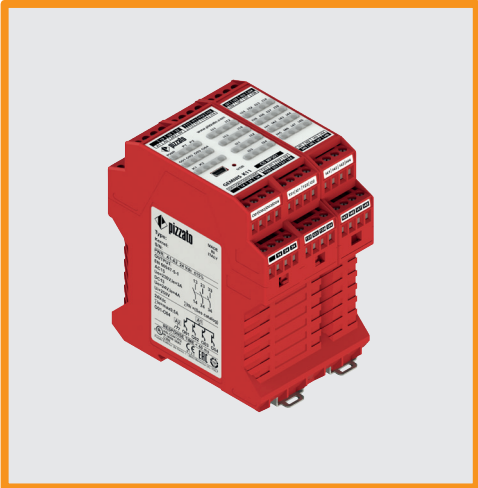
Code structure

CS MP208M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals

General Catalogue - PLCs & Safety Modules 2025-2026

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- Main features**
- For safety applications up to SIL 3/PL e
 - Supply voltage: 24 Vdc
 - Gemnis Studio for easy and intuitive programming and program simulation
 - Large selection of logical blocks for the management of external devices and programs
 - Custom configured versions available on request

Quality marks:

CE

0 1 2 3

UL

us

CCC

TUV

SUD

EAC

UK

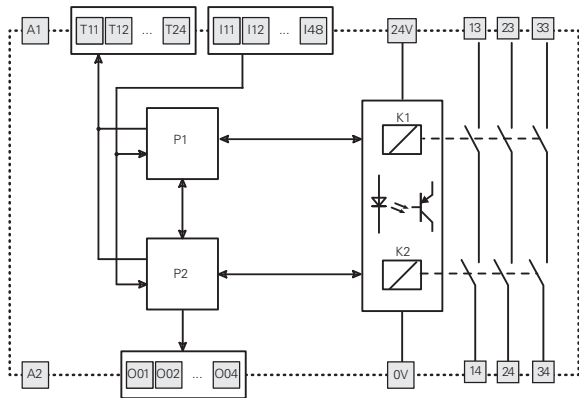
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UL approval: E131787
CCC approval: 2024010305656748
TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

General data		
Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	128	
PFH _D	1.88E-09	
Mission time	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	24	119 6)
Test outputs (Tx)	8	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Safety relay circuits	3NO	120 14)

Pin assignment

13	23	33	T11	I11	T12	I12
A1	A2	24V 0V	T13	I13	T14	I14
PWR	P1	P2	I11	I12	I31	I32
O01	O02	O03	O04	I13	I14	I33
K1	K2	I21	I22	I35	I36	I37
		I41	I42	I43	I44	I45
		I46	I47	I48		
		I23	I24			
O01	O02	O03	O04	T21	T22	T23
				T24	T25	T26
				T27	T28	T29
				T30	T31	T32
				T33	T34	T35
				T36	T37	T38
				T39	T40	T41
				T42	T43	T44
				T45	T46	T47
				T48	T49	T50
				T51	T52	T53
				T54	T55	T56
				T57	T58	T59
				T60	T61	T62
				T63	T64	T65
				T66	T67	T68
				T69	T70	T71
				T72	T73	T74
				T75	T76	T77
				T78	T79	T80
				T81	T82	T83
				T84	T85	T86
				T87	T88	T89
				T90	T91	T92
				T93	T94	T95
				T96	T97	T98
				T99	T100	

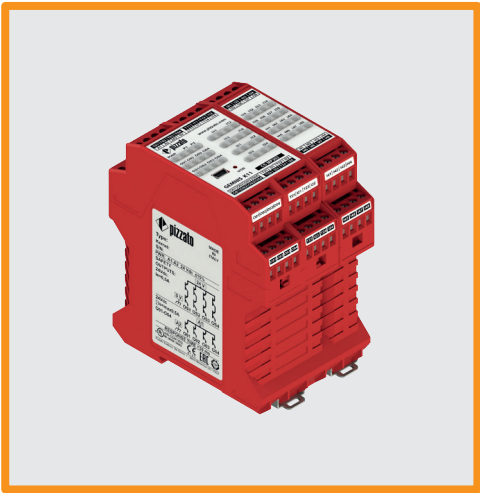
Internal wiring diagram



Code structure

CS MP301M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

CE 0 1 2 3 cUL US CCC TÜV SÜD EAC UK CA
EC type examination certificate: M6A 075157 0032
UL approval: E131787
CCC approval: 2024010305656748
TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

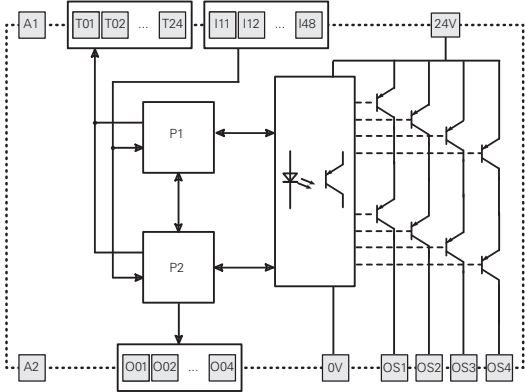
Pin assignment

T01 T02 T03 T04	T11 T12 T13 T14	I31 I32 I33 I34
A1 A2 24V 0V	T13 T14 T15 T16	I35 I36 I37 I38
pizzato CS MP302		
PWR P1 P2	I11 I12	I31 I32 I33 I34
O01 O02 O03 O04	I13 I14	I35 I36 I37 I38
OS1 OS2 OS3 OS4	I21 I22	I41 I42 I43 I44
USB	I23	I45 I46 I47 I48
O01 O02 O03 O04	T21 T22 T23 T24	I41 I42 I43 I44
OS1 OS2 OS3 OS4	T23 T24 T25 T26	I45 I46 I47 I48

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	535	
PFH _D	1.57E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	24	119 6)
Test outputs (Tx)	12	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)

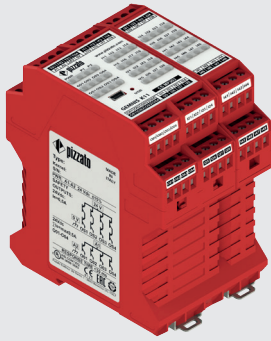
Internal wiring diagram



Code structure

CS MP302M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

CE

0 1 2 3

c

UL

us

CCC

TUV

SUD

EAC

UK

CA

EC type examination certificate:M6A 075157 0032

UL approval: E131787

CCC approval: 2024010305656748

TÜV SÜD approval: Z10 075157 0031

EAC approval: RU Д-IT.PA07.B.37848/24

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38
pizzato CS MP303		
PWR	P1 P2	I31 I32 I33 I34
O01 O02 O03 O04	I15 I16 I17 I18	I35 I36 I37 I38
OS1 OS2 OS3 OS4	I21 I22 I23 I24	I41 I42 I43 I44
USB	I25 I26 I27 I28	I45 I46 I47 I48
O01 O02 O03 O04	I21 I22 I23 I24	I41 I42 I43 I44
OS1 OS2 OS3 OS4	I25 I26 I27 I28	I45 I46 I47 I48

Internal wiring diagram

Code structure

CS MP303M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals

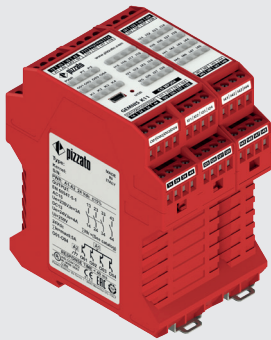
General data

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"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	485	
PFH _D	1.76E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	32	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)

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pizzato

General Catalogue - PLCs & Safety Modules 2025-2026



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

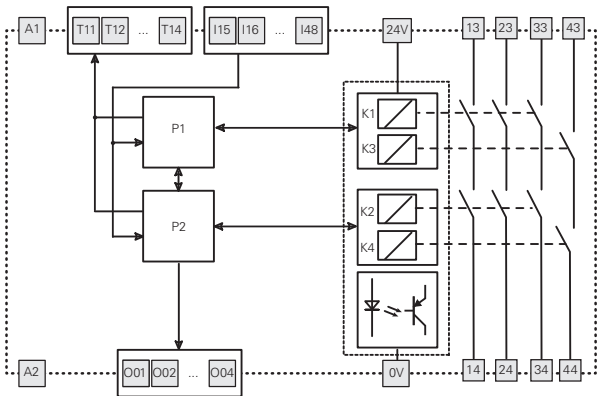


EC type examination certificate: M6A 075157 0032
UL approval: E131787
CCC approval: 2024010305656748
TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

Pin assignment

13 23 33 43 T11 T12 T13 T14	I31 I32 I33 I34
A1 A2 24V 0V I15 I16 I17 I18	I35 I36 I37 I38
 CS MP304	
PWR P1 P2	I31 I32 I33 I34
O01 O02 O03 O04 I15 I16 I17 I18	I35 I36 I37 I38
K1 K2 K3 K4 I21 I22 I23 I24	I41 I42 I43 I44
USB I25 I26 I27 I28	I45 I46 I47 I48
O01 O02 O03 O04 I21 I22 I23 I24	I41 I42 I43 I44
14 24 34 44 I25 I26 I27 I28	I45 I46 I47 I48

Internal wiring diagram



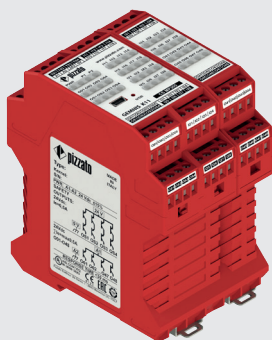
Code structure

CS MP304M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	98	
PFH _D	2.05E-09	
Mission time	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	28	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Safety relay circuits	3NO+1NO	120 14)



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

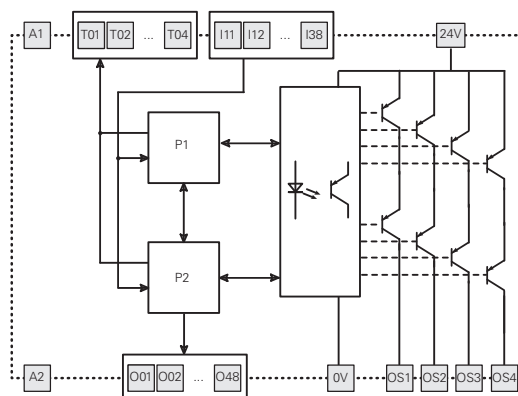
Quality marks:

EC type examination certificate: M6A 075157 0032
 UL approval: E131787
 CCC approval: 2024010305656748
 TÜV SÜD approval: Z10 075157 0031
 EAC approval: RU Д-IT.PA07.B.37848/24

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38
CS MP305		
PWR	P1 P2	I31 I32 I33 I34
O01 O02 O03 O04	I15 I16 I17 I18	I35 I36 I37 I38
O01 O02 O03 O04	I21 I22 I23 I24	O41 O42 O43 O44
O01 O02 O03 O04	I25 I26 I27 I28	O45 O46 O47 O48
O01 O02 O03 O04	I21 I22 I23 I24	O41 O42 O43 O44
O01 O02 O03 O04	I25 I26 I27 I28	O45 O46 O47 O48

Internal wiring diagram



Code structure

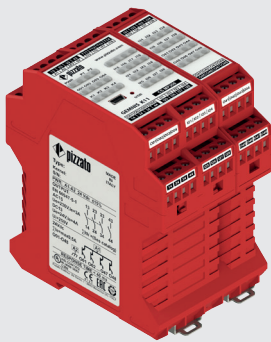
CS MP305M0

Connection type

- M** Connector with screw terminals
- X** Connector with spring terminals

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	535	
PFH _D	1.57E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	24	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	12	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 075157 0032
UL approval: E131787
CCC approval: 2024010305656748
TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

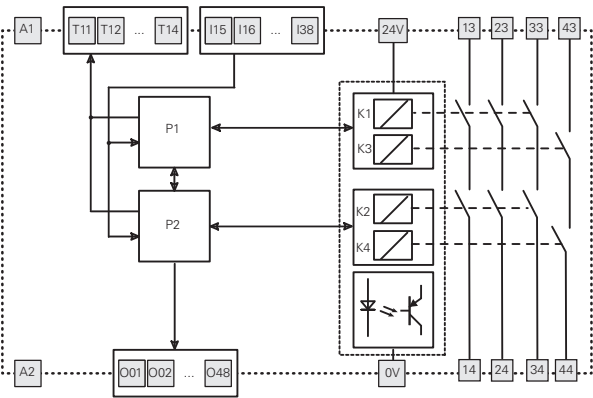
Pin assignment

13 23 33 43 T11 T12 T13 T14	I31 I32 I33 I34
A1 A2 24V 0V I15 I16 I17 I18	I35 I36 I37 I38
PWR P1 P2	I31 I32 I33 I34
O01 O02 O03 O04 I15 I16 I17 I18	I35 I36 I37 I38
K1 K2 K3 K4 I21 I22 I23 I24	O41 O42 O43 O44
USB I25 I26 I27 I28	O45 O46 O47 O48
O01 O02 O03 O04 I21 I22 I23 I24	O41 O42 O43 O44
14 24 34 44 I25 I26 I27 I28	O45 O46 O47 O48

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	100	
PFH _D	1.86E-09	
Mission time	20 years	
System response time	< 40 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	20	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	12	120 11)
Safety relay circuits	3NO+1NO	120 14)

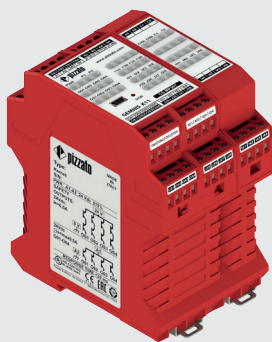
Internal wiring diagram



Code structure

CS MP306M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:








EC type examination certificate: M6A 075157 0032
 UL approval: E131787
 CCC approval: 2024010305656748
 TÜV SÜD approval: Z10 075157 0031
 EAC approval: RU Д-IT.PA07.B.37848/24

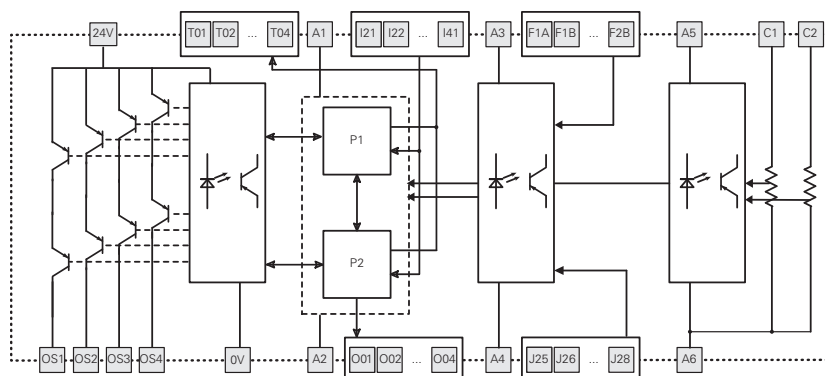
Pin assignment

T01 T02 T03 T04	A3 A4 A4 A4	A5 A6 C1 C2
A1 A2 24V 0V F1A F1B F2A F2B		
 CS MP307		
PWR P1 P2	CH ACH B C1 C2	
O01 O02 O03 O04 F1A F1B F2A F2B		
OS1 OS2 OS3 OS4 I21 I22 I23 I24		
USB J25 J26 J27 J28	I41 I42 I43 I44	
O01 O02 O03 O04 I21 I22 I23 I24		
OS1 OS2 OS3 OS4 J25 J26 J27 J28	I41 I42 I43 I44	

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	289	
PFH _D	8.38E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	8	119 6)
Decoupled digital inputs (Jx)	4	119 7)
Inputs for 4-20 mA analogue signals (Cx)	2	119 8)
Inputs for frequency signals from 0 to 4 kHz (Fx)	4	120 9)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)

Internal wiring diagram

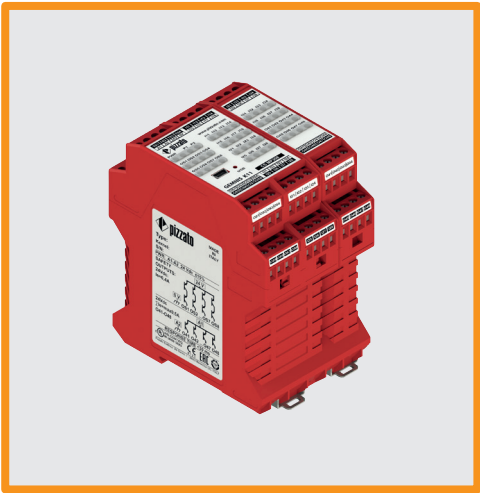


Code structure

CS MP307M0

Connection type

- M** Connector with screw terminals
- X** Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

CE 0 1 2 3 c UL US CCC TÜV SÜD EAC UK CA
EC type examination certificate: M6A 075157 0032
UL approval: E131787
CCC approval: 2024010305656748
TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

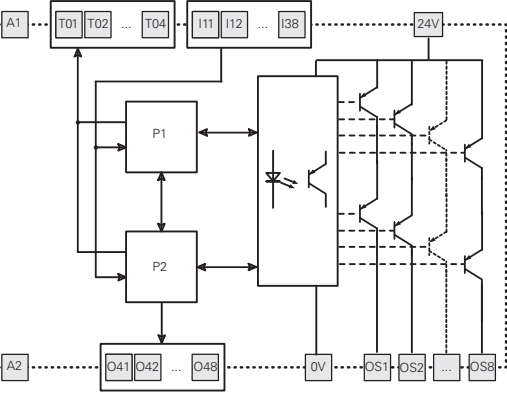
General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	548	
PFH _D	7.27E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	24	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	8	120 11)
Semiconductor safety output circuits (OSx)	8 PNP	120 13)

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38
pizzato CS MP308		
PWR P1 P2	I11 I12 I13 I14	I31 I32 I33 I34
OS1 OS2 OS3 OS4	I15 I16 I17 I18	I35 I36 I37 I38
OS5 OS6 OS7 OS8	I21 I22 I23 I24	O41 O42 O43 O44
USB	I25 I26 I27 I28	O45 O46 O47 O48
OS1 OS2 OS3 OS4	I21 I22 I23 I24	O41 O42 O43 O44
OS5 OS6 OS7 OS8	I25 I26 I27 I28	O45 O46 O47 O48

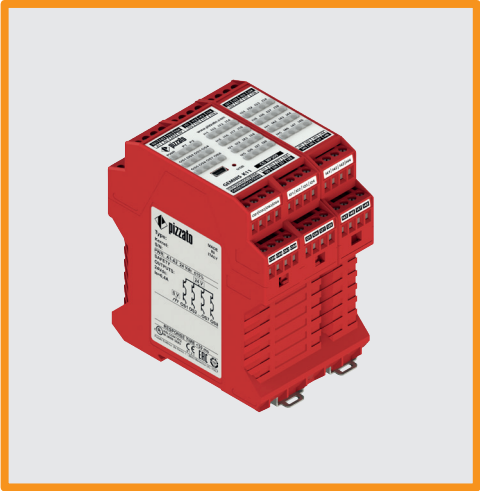
Internal wiring diagram



Code structure

CS MP308M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

CE

0 1 2 3

c

UL

us

CCC

TUV

SUD

EAC

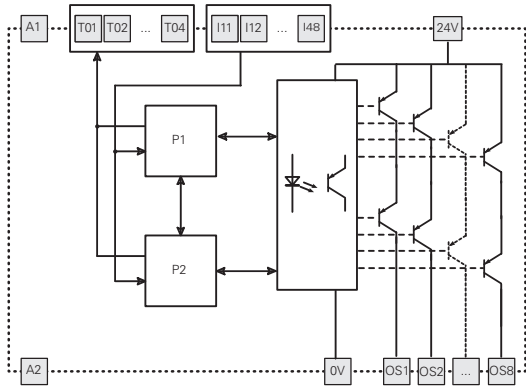
UK

EC type examination certificate: M6A 075157 0032
 UL approval: E131787
 CCC approval: 2024010305656748
 TÜV SÜD approval: Z10 075157 0031
 EAC approval: RU Д-IT.PA07.B.37848/24

Pin assignment

T01	T02	T03	T04	I11	I12	I13	I14	I31	I32	I33	I34
A1	A2	24V	0V	I15	I16	I17	I18	I35	I36	I37	I38
PWR	P1	P2	I11	I12	I13	I14	I31	I32	I33	I34	
OS1	OS2	OS3	OS4	I15	I16	I17	I18	I35	I36	I37	I38
OS5	OS6	OS7	OS8	I21	I22	I23	I24	I41	I42	I43	I44
OS9	OS10	OS11	OS12	I25	I26	I27	I28	I45	I46	I47	I48
OS1	OS2	OS3	OS4	I21	I22	I23	I24	I41	I42	I43	I44
OS5	OS6	OS7	OS8	I25	I26	I27	I28	I45	I46	I47	I48

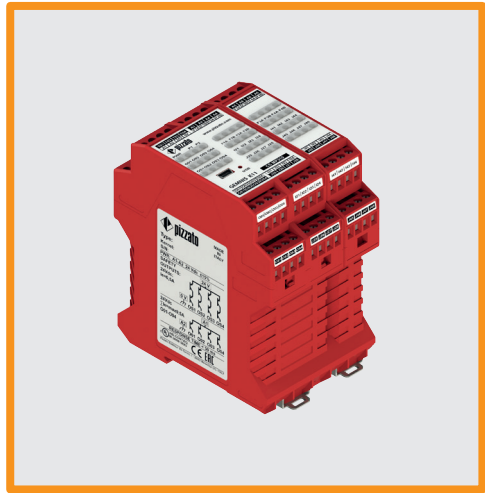
Internal wiring diagram



Code structure

CS MP309M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemmis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

CE 0123 CUL US CCC TUV SUD EAC UK CA

UL approval: E131787
CCC approval: 2024010305656748

TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

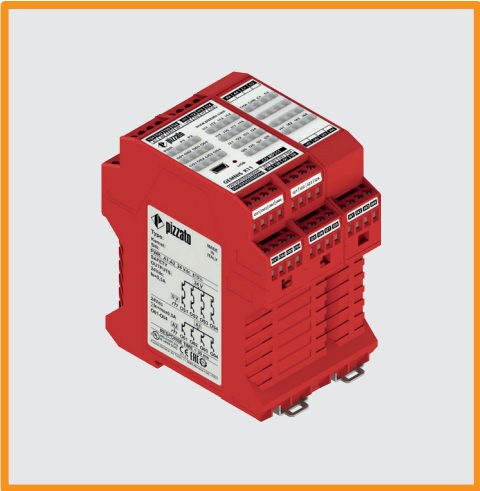
Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	288	
PFH _D	3.46E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemnis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	8	119 6)
Decoupled digital inputs (Jx)	8	119 7)
Inputs for frequency signals from 0 to 4 kHz (Fx)	8	120 9)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)

T01	T02	T03	T04	A3	A4	A4	A4	A5	A5	A6	A6
A1	A2	24V	0V	F1A	F1B	F2A	F2B	F3A	F3B	F4A	F4B
CS MP310											
PWR		P1	P2								
O01	O02	O03	O04	F1A	F1B	F2A	F2B	F3A	F3B	F4A	F4B
OS1	OS2	OS3	OS4	I21	I22	I23	I24	I41	I42	I43	I44
USB								J45 J46 J47 J48			
O01	O02	O03	O04	I21	I22	I23	I24	I41	I42	I43	I44
OS1	OS2	OS3	OS4	J25	J26	J27	J28	J45	J46	J47	J48

[illegible]

CS MP310M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

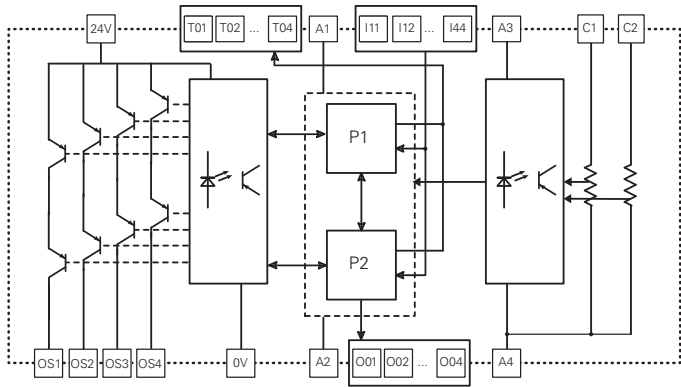
Quality marks:

EC type examination certificate: M6A 075157 0032
 UL approval: E131787
 CCC approval: 2024010305656748
 TÜV SÜD approval: Z10 075157 0031
 EAC approval: RU Д-IT.PA07.B.37848/24

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	A5 A6 C1 C2
A1 A2 24V 0V	I15 I16 I17 I18	
CS MP311		
PWR P1 P2	I11 I12 I13 I14	CHACH B C1 C2
O01 O02 O03 O04	I15 I16 I17 I18	
OS1 OS2 OS3 OS4	I21 I22 I23 I24	
USB I25 I26 I27 I28		
O01 O02 O03 O04	I21 I22 I23 I24	
OS1 OS2 OS3 OS4	I25 I26 I27 I28	
	I41 I42 I43 I44	

Internal wiring diagram



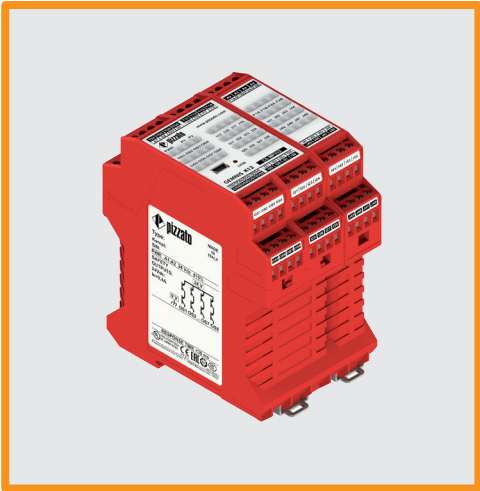
Code structure

CS MP311M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	363	
PFH _D	7.52E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	20	119 6)
Inputs for 4-20 mA analogue signals (Cx)	2	119 8)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	4	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)



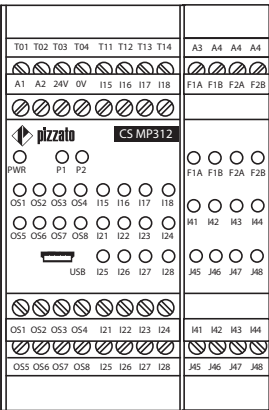
Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

CE 0 1 2 3 cUL US CCC TÜV SÜD EAC UK CA
EC type examination certificate: M6A 075157 0032
UL approval: E131787
CCC approval: 2024010305656748
TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

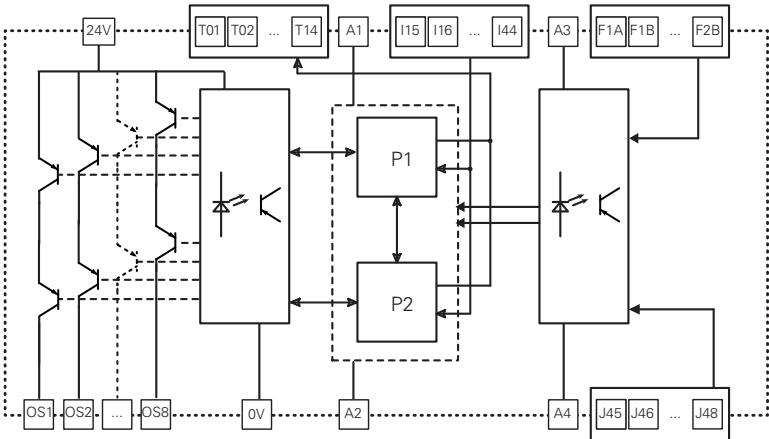
Pin assignment



General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	380	
PFH _D	8,20E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x67.5x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	16	119 6)
Decoupled digital inputs (Jx)	4	119 7)
Inputs for frequency signals from 0 to 4 kHz (Fx)	4	120 9)
Test outputs (Tx)	8	120 10)
Semiconductor safety output circuits (OSx)	8 PNP	120 12)

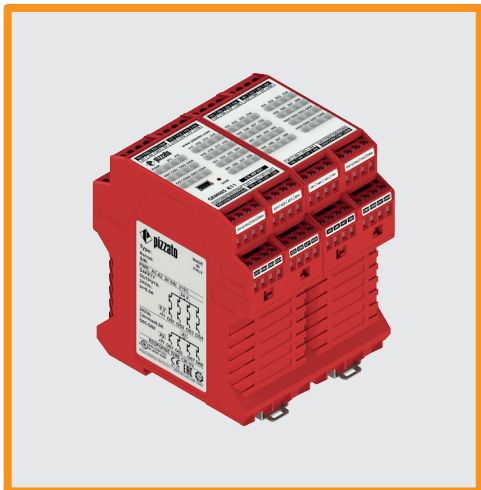
Internal wiring diagram



Code structure

CS MP312M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals



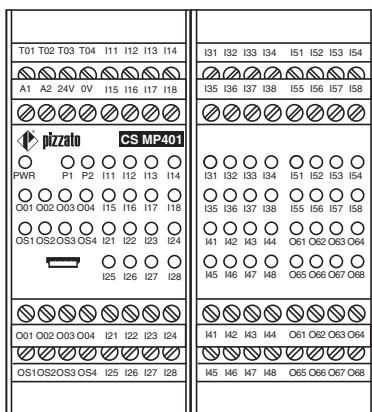
Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

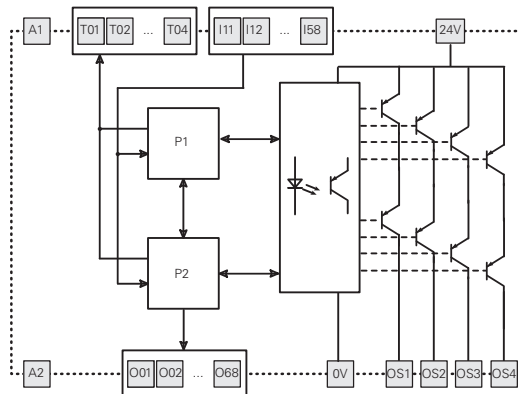
Quality marks:

EC type examination certificate: M6A 075157 0032
 UL approval: E131787
 CCC approval: 2024010305656748
 TÜV SÜD approval: Z10 075157 0031
 EAC approval: RU Д-IT.PA07.B.37848/24

Pin assignment



Internal wiring diagram



Code structure

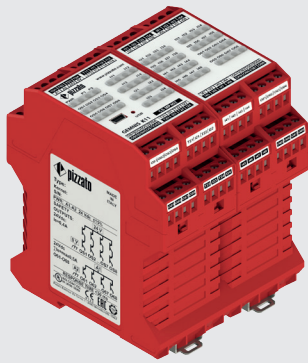
CS MP401M0

Connection type

- M** Connector with screw terminals
X Connector with spring terminals

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	434	
PFH _D	1.73E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x90x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	40	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	12	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 12)



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:

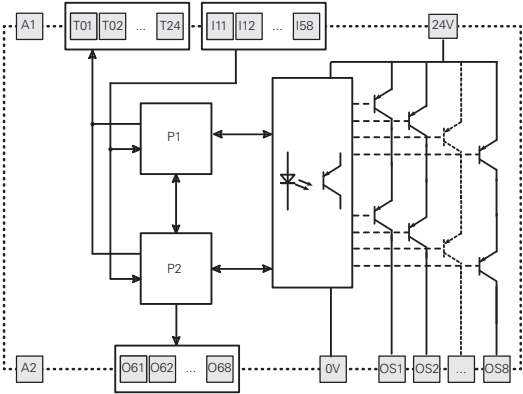


EC type examination certificate: M6A 075157 0032
UL approval: E131787
CCC approval: 2024010305656748
TÜV SÜD approval: Z10 075157 0031
EAC approval: RU Д-IT.PA07.B.37848/24

Pin assignment

T01 T02 T03 T04 T11 I11 T12 I12	I31 I32 I33 I34 I51 I52 I53 I54
A1 A2 24V 0V T13 I13 T14 I14	I35 I36 I37 I38 I55 I56 I57 I58
 CS MP402	
PWR P1 P2 I11 I12	I31 I32 I33 I34 I51 I52 I53 I54
OS1 OS2 OS3 OS4 I13 I14	I35 I36 I37 I38 I55 I56 I57 I58
OS5 OS6 OS7 OS8 I21 I22	I41 I42 I43 I44 O61 O62 O63 O64
I23 I24	I45 I46 I47 I48 O65 O66 O67 O68
OS1 OS2 OS3 OS4 T21 I21 T22 I22	I41 I42 I43 I44 O61 O62 O63 O64
OS5 OS6 OS7 OS8 T23 I23 T24 I24	I45 I46 I47 I48 O65 O66 O67 O68

Internal wiring diagram



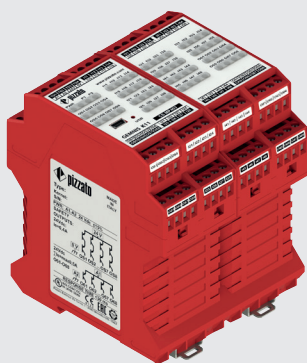
Code structure

CS MP402M0

Connection type	
M	Connector with screw terminals
X	Connector with spring terminals

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	478	
PFH _D	7.24E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x90x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	32	119 6)
Test outputs (Tx)	12	120 10)
Semiconductor signalling output circuits (Ox)	8	120 11)
Semiconductor safety output circuits (OSx)	8 PNP	120 13)



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 075157 0032

UL approval: E131787

CCC approval: 2024010305656748

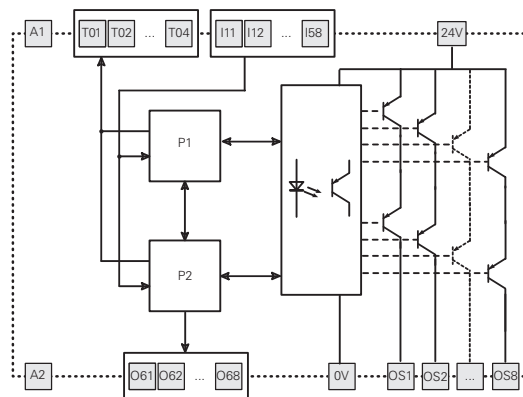
TÜV SÜD approval: Z10 075157 0031

EAC approval: RU Д-IT.PA07.B.37848/24

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34	I51 I52 I53 I54
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38	I55 I56 I57 I58
pizzato CS MP403			
PWR P1 P2	I11 I12 I13 I14	I31 I32 I33 I34	I51 I52 I53 I54
OS1 OS2 OS3 OS4	I15 I16 I17 I18	I35 I36 I37 I38	I55 I56 I57 I58
OS5 OS6 OS7 OS8	I21 I22 I23 I24	I41 I42 I43 I44	O61 O62 O63 O64
	I25 I26 I27 I28	I45 I46 I47 I48	O65 O66 O67 O68
OS1 OS2 OS3 OS4	I21 I22 I23 I24	I41 I42 I43 I44	O61 O62 O63 O64
OS5 OS6 OS7 OS8	I25 I26 I27 I28	I45 I46 I47 I48	O65 O66 O67 O68

Internal wiring diagram



Code structure

CS MP403M0

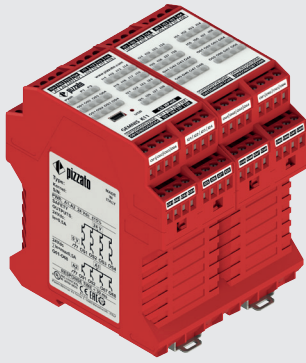
Connection type

M Connector with screw terminals

X Connector with spring terminals

General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	438	
PFH _D	7.42E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x90x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	40	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	8	120 11)
Semiconductor safety output circuits (OSx)	8 PNP	120 13)



Main features

- For safety applications up to SIL 3/PL e
- Supply voltage: 24 Vdc
- Gemnis Studio for easy and intuitive programming and program simulation
- Large selection of logical blocks for the management of external devices and programs
- Custom configured versions available on request

Quality marks:



EC type examination certificate: M6A 075157 0032

UL approval: E131787

CCC approval: 2024010305656748

TÜV SÜD approval: Z10 075157 0031

EAC approval: RU Д-IT.PA07.B.37848/24

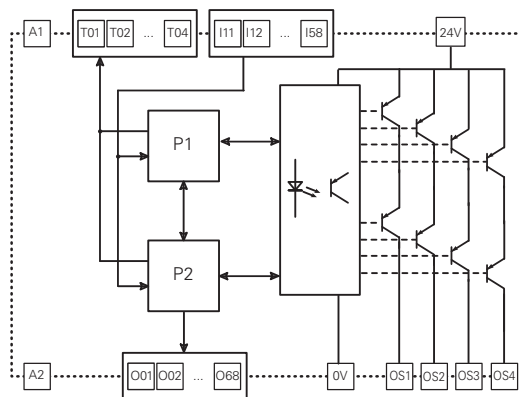
General data

Parameter:	Value:	Page:
"Maximum SIL" secondo EN IEC 62061	up to "Maximum SIL 3"	
Performance Level (PL) acc. to EN ISO 13849-1	up to PL e	
Safety category acc. to EN ISO 13849-1	up to cat. 4	
MTTF _D	473	
PFH _D	1.54E-09	
Mission time	20 years	
System response time	< 30 ms	
Dimensions (HxLxW)	111.5x90x99 mm	
Housing data		119 1)
Environmental data		119 2)
Power supply		119 3)
In compliance with standards		119 4)
Programming software	Gemis Studio	119 5)
USB port	Yes	
Safety inputs (Ix)	32	119 6)
Test outputs (Tx)	4	120 10)
Semiconductor signalling output circuits (Ox)	20	120 11)
Semiconductor safety output circuits (OSx)	4 PNP	120 13)

Pin assignment

T01 T02 T03 T04	I11 I12 I13 I14	I31 I32 I33 I34	I51 I52 I53 I54
A1 A2 24V 0V	I15 I16 I17 I18	I35 I36 I37 I38	I55 I56 I57 I58
PWR P1 P2	I11 I12 I13 I14	I31 I32 I33 I34	I51 I52 I53 I54
O01 O02 O03 O04	I15 I16 I17 I18	I35 I36 I37 I38	I55 I56 I57 I58
OS1 OS2 OS3 OS4	I21 I22 I23 I24	O41 O42 O43 O44	O61 O62 O63 O64
	I25 I26 I27 I28	O45 O46 O47 O48	O65 O66 O67 O68
O01 O02 O03 O04	I21 I22 I23 I24	O41 O42 O43 O44	O61 O62 O63 O64
OS1 OS2 OS3 OS4	I25 I26 I27 I28	O45 O46 O47 O48	O65 O66 O67 O68

Internal wiring diagram



Code structure

CS MP406M0

Connection type

M Connector with screw terminals

X Connector with spring terminals

Technical data

1) Housing

Housing:	Polyamide PA 66, self-extinguishing V0 acc. to UL 94
Protection degree:	IP40 (housing) IP20 (terminal strip)
Dimensions, cable cross sections, terminal tightening torque:	Page 136, design C/E

2) Environmental

Operating temperature:	0°C ... +55°C
Storage temperature:	-20°C ... +70°C
Pollution degree:	external 3, internal 2
Overvoltage category:	II

3) Power supply

Rated voltage A1-A2 (U_n):	24 Vdc
Max. DC residual ripple in DC:	10%
Supply voltage tolerance:	$\pm 15\%$ of U_n
Rated consumption (w/o load):	< 3 W
Protection against short circuits:	PTC resistance, $I_h = 1.5$ A
PTC response time:	Response > 100 ms, reset > 3 s

Internal protection against short circuits on outputs (Tx, Ox): Electronic

Maximum current output of the module as the total current of the Ox and Tx outputs:	0.5 A
Self-test duration on startup:	< 2 s

4) Compliance with standards

EN 60947-1, EN 60947-5-1, EN 60204-1, EN ISO 13849-1, EN ISO 13855, EN ISO 14118, EN ISO 12100, EN ISO 13850, EN 60529, EN 61000-6-2, EN 61000-6-3, EN 61326-1, EN 61326-3-1, EN 60664-1, EN 62061, EN IEC 63000, UL 508, CSA C22.2 No. 14, GB/T14048.5

Compliance with the requirements of:

Machinery Directive 2006/42/EC, EMC Directive 2014/30/EU, RoHS Directive 2011/65/EU.

Features approved by UL

Electrical ratings:	
Input:	4-48 inputs rated 24 V dc, 5 mA
Relay output:	230/240 Vac, 4 A general use, C300 pilot duty
Semiconductor output (when relay is not available):	up to 4 outputs rated 24 V dc, 500 mA or up to 8 outputs rated 24 Vdc, 400 mA
Semiconductor auxiliary output:	up to 32 outputs rated 24 V dc, 500 mA max
Auxiliary analogic outputs:	up to 4 rated 24 V dc, 20 mA max

Notes:

- Use 60 or 75°C copper (Cu) conductor and wire size No. 30-12 AWG, stranded or solid.
- The terminal tightening torque of 5-7 lb in.
- Only for 24 Vac/dc versions: supply from remote Class 2 source or limited voltage limited energy.

- Utiliser des conducteurs en cuivre (Cu) 60 ou 75°C rigides ou flexibles de section 30-12 AWG.
- Couple de serrage des bornes de 5-7 Lb in.
- Seulement pour les versions 24 Vac/dc, alimenter avec sources de classes 2 ou avec tension limitée et énergie limitée.

Features approved by TÜV SÜD

Rated supply voltage U_n :	24 Vdc (-15% ... +15%)
Ambient temperature:	0°C ... +55°C
Response time:	< 30 ms < 40 ms for versions with relay outputs

In compliance with standards: EN ISO 13849-1:2015 (Cat.4, PL e), EN 61508-1:2010 (SIL 3), EN 61508-2:2010 (SIL 3), EN 61508-3:2010 (SIL 3), EN 62061:2005/A1:2013/A2:2015 (SIL CL 3)

5) Gemnis Studio

The **Gemis Studio** software is the graphic development environment for the creation, simulation and debugging of programs designed for upload to Gemnis line modules.

The software is licensed to users wishing to program these modules, subject to prior registration at www.gemis.com.

From our website you can download the latest version of the software, which allows you to program the safety modules of the Gemnis family.

Gemnis Studio software minimum download requirements

Computer and processor:	X86 with clock frequency of 1 GHz
Memory:	256 MB
Hard disk:	150 MB
Monitor:	Monitor with 1280×800 resolution or higher
Operating system:	Microsoft Windows 10 or higher .NET 4.6.2 Acrobat Reader

6) Input circuits (Ix)

Voltage and current in the input circuits:	24 V, 5 mA
Input signals:	0-8 V (Off), 12-24 V (On)
Galvanic separation:	No
Minimum duration of input signal:	10 ms
Input signal filtering:	Yes, maximum interference period 0.4 ms
Maximum input resistance:	100 Ω
Maximum input capacitance:	470 nF to ground 470 nF between two conductors

7) Decoupled input circuits (Jx)

Voltage and current in the input circuits:	24 V, 5 mA
Input signals:	0-8 V (Off), 12-24 V (On)
Galvanic separation:	Yes
Insulation voltage (U_i):	500 V
Minimum duration of input signal:	10 ms
Input signal filtering:	Yes, maximum interference period 0.4 ms
Maximum input resistance:	100 Ω
Maximum input capacitance:	470 nF to ground 470 nF between two conductors

NB: Voltage and current values indicated refer to the power supply terminals (Ax, see each module individually) of the board where the Jx type terminals are present.

8) Analogue input circuits (Cx)

Rated supply voltage:	24 Vdc $\pm 15\%$
Analogue input type:	4-20 mA current loop
Measurement range:	0 ... 25 mA
Accuracy over entire measurement range:	1 % $\pm$ 1 digit
Resolution:	0.01 mA
Input resistance:	100 Ohm
Maximum applicable current:	30 mA
Managed sensors:	"source" type with 2/3 wires
Galvanic separation:	Yes
Insulation voltage (U_i):	500 V

NB: Voltage and current values indicated refer to the power supply terminals (Ax, see each module individually) of the board where the Cx type terminals are present.

**9) Frequency input circuits (Fx)**

Rated supply voltage:	24 Vdc $\pm$ 15 %
Voltage and current in the input circuits:	24 Vdc, 7 mA
Check of the supply voltage of the connected proximity sensors:	24 Vdc $\pm$ 20 %
Maximum detectable frequency:	4 kHz
Minimum detectable frequency:	1 Hz
Frequency detection accuracy:	1 % $\pm$ 1 digit
Resolution:	0.1 Hz
Minimum time for standstill detection:	1 s
Galvanic separation:	Yes
Insulation voltage (U_i):	500 V

NB: Voltage and current values indicated refer to the power supply terminals (Ax, see each module individually) of the board where the Fx type terminals are present.

10) Circuits with Test signals (Tx)

Signal type:	Pulsed 100 Hz 24V/0V, duty cycle 50%
Max. total current:	See Supply
Protected against short circuit:	Yes

11) Semiconductor signalling output circuits (Ox)

Output type:	PNP
Maximum current per output:	0.5 A
Max. total current:	see Supply
Impulse withstand voltage (U_{imp}):	0.8 kV
Rated insulation voltage (U_i):	32 V
Protected against short circuit:	Yes
Galvanic separation:	No

12) Semiconductor safety output circuits (OSx) with 4 safety outputs

Rated voltage 24V-0V:	24 Vdc
Number of outputs:	4
Output type:	PNP
Maximum current per output:	0.5 A
Max. total output current:	2 A
Minimum current:	10 mA
Maximum capacitive load to ground per output:	400 nF
Maximum inductive load per output:	500 mH
Protection fuse:	2 A type gG
Galvanic separation:	Yes
Impulse withstand voltage (U_{imp}):	0.8 kV
Rated insulation voltage (U_i):	32 V
Short circuit detection between outputs:	Yes
Duration of the deactivation impulses at the safety outputs:	< 300 μ s

13) Semiconductor safety output circuits (OSx) with 8 safety outputs

Rated voltage 24V-0V:	24 Vdc
Number of outputs:	8
Output type:	PNP
Maximum current per output:	0.4 A
Max. total output current:	3 A
Minimum current:	10 mA
Maximum capacitive load to ground per output:	400 nF
Maximum inductive load per output:	500 mH

Protection fuse:	4 A type gG
Galvanic separation:	Yes
Impulse withstand voltage (U_{imp}):	0.8 kV
Rated insulation voltage (U_i):	32 V
Short circuit detection between outputs:	Yes
Duration of the deactivation impulses at the safety outputs:	< 300 μ s

14) Safety relay circuits

Rated voltage 24V-0V:	24 Vdc
Contact type:	Forcibly guided contacts acc. to EN 50205
Material of the contacts:	silver alloy
Maximum switching voltage:	230 Vac; 300 Vdc
Maximum current per contact:	6 A
Max. total current ΣI_{th}^2 :	36 A ²
Minimum current:	10 mA
Protection fuse:	4 A type gG
Maximum load:	1380 VA/W
Impulse withstand voltage (U_{imp}):	4 kV
Rated insulation voltage (U_i):	500 V
Utilization category (EN 60947-5-1):	AC15 ($U_e=230V$, $I_e=3A$); DC13 ($U_e=24V$, $I_e=4A$) (6 op. cycl./min.)
Utilization category (UL 508):	C300
Contact resistance:	< 100 m Ω
Mechanical endurance:	>10 million operating cycles
Electrical endurance:	>100,000 operating cycles
Galvanic separation:	Yes
The number and the load capacity of output contacts can be increased by using expansion modules or contactors. See pages 75-83.	